

HACK SAW & BANDSAW BLADES



**GOLD M42-PLUS**

Specially designed tooth geometry having large gullet and standard rake angle.

**HSS BI-METAL - FLEXIBLE**

Size in MM	Constant TPI	Variable TPI
13x0.60	10, 14, 18, 24	8/12, 10/14
13x0.90	10, 14, 18, 24	6/10, 8/12, 10/14
20x0.90	6, 10, 14	4/6, 5/8, 6/10, 8/12, 10/14
27x0.90	6, 10, 14	4/6, 5/8, 6/10, 8/12, 10/14

**Cutting Application:**  
MS, EN Series, Alloy Steels, High Carbon Steels, Structural Steels, Tool Steel having cutting large profiles and solids (upto 35 HRC)



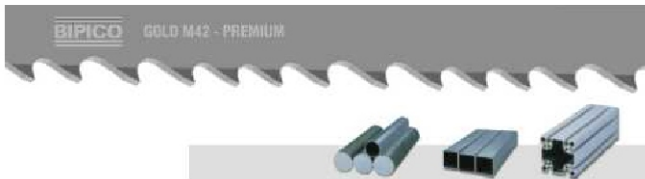
**GOLD M42-EXTREME**

Specially designed tooth geometry with positive rake angle

**HSS BI-METAL - FLEXIBLE**

Size in MM	Constant TPI	Variable TPI
20x0.90	-	4/6
27x0.90	4,6	3/4, 4/6
34x1.10	4,6	3/4, 4/6
41x1.30	2,4,6	3/4, 4/6

**Cutting Application:**  
Low alloy Steel and Unalloyed tool steel



**GOLD M42-PREMIUM**

Specially designed tooth geometry with positive rake angle having additional relief angle and deep gullet.

**HSS BI-METAL - FLEXIBLE**

Size in MM	Constant TPI	Variable TPI
20x0.90	-	4/6
27x0.90	-	2/3, 3/4, 4/6
34x1.10	-	2/3, 3/4, 4/6
41x1.30	-	2/3, 3/4, 4/6, 1.4/2
54x1.60	1.25	2/3, 3/4, 1.4/2, 0.75/1.25
67x1.60	0, 75, 1.25	2/3, 0.75/1.25, 1.4/2

**Cutting Application:**  
Structural Steels, Deep drawing Steel, Machine Steel, Spring Steel, Medium alloy Steel, Nitriding Steel, Stainless Steel



**HACK SAW BLADE**

HSS bimetal flexible hand hacksaw blades.  
Size: 12"  
TPI-14, 18, 24, 32

**HSS BI-METAL - FLEXIBLE**